

TEST REPORT

No. : GZIN2406000047CPC01_EN

Date : 2024-07-24

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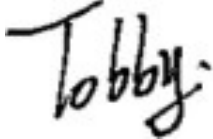
CUSTOMER NAME: BLAUWSCHILD B.V
ADDRESS: HERTENLAAN 12, 6705 CB WAGENINGEN, THE NETHERLANDS

Sample Name : Blauwschild HPL

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

SGS Ref. No. : GZIN2406002190PL01
Date of Receipt : 2024-06-19
Testing Period : 2024-06-19 ~ 2024-07-24
Test result(s) : For further details, please refer to the following page(s)
(Unless otherwise stated the results shown in this test report refer only to the sample(s) tested)

Signed for
SGS-CSTC Standards Technical
Services Co., Ltd. Guangzhou
Branch.



Tobyy Yang
Authorized signatory



SGS-CSTC Standards Technical Services Co., Ltd.
Guangzhou Branch Testing Laboratory Construction Material Laboratory

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Summary of Results:

| No. | Test Item | Test Method | Result | Conclusion |
|-----|---|--|---|------------|
| 1 | Bonding Strength | EN 438-7:2005 Section 4.7 & ISO 13894-1:2000 Section 9 | 2.2 MPa | N/A |
| 2 | Flexural Tensile Strength | EN 438-7:2005 Section 4.8 & EN ISO 178:2019 & EN 438-4:2005 | Flexural strength: 128 MPa Flexural modulus: 10100 MPa | Pass |
| 3 | Thermal Shock Resistance | EN 438-7:2005 Section 4.12 & EN 438-2:2005 Section 19 & EN ISO 178:2019 | See results | Pass |
| 4 | Glue-line quality | EN 438-7:2005 Section 4.13.4 & ISO 13894-1:2000 Section 8 | Rating 5 | N/A |
| 5 | Resistance to elevated temperature | EN 438-7:2005 Section 4.13.4 & ISO 13894-1:2000 Section 12 | No visible defects | N/A |
| 6 | Resistance to Wet Conditions | EN 438-7:2005 Section 4.13.4 & EN 438-2:2005 Section 15 | See results | N/A |
| 7 | Thermal Resistance / Conductivity | EN 438-7:2005 Clause 4.9 & EN 12664:2001 Heat Flow Meter Method | See Result | N/A |
| 8 | EN 14041:2018 - Pentachlorophenol (PCP) | With reference to EN14041:2018 ANNEX B & EN12673:1999, analysis was performed by GC-MS | ND | Pass |

Note: Pass : Meet the requirements;
Fail : Does not meet the requirements;
N/A : Not Apply to the judgment.



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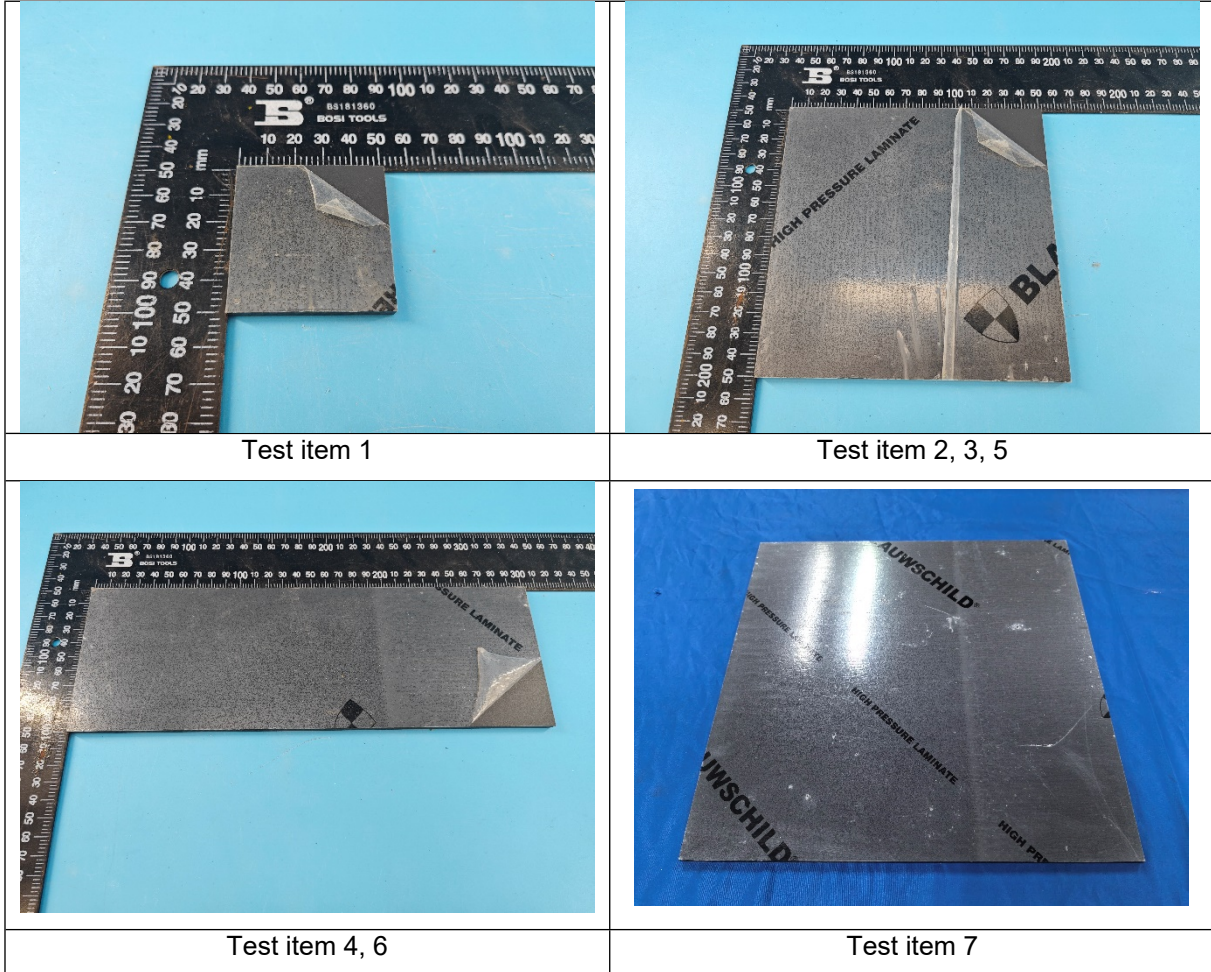
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Original Sample Photo:



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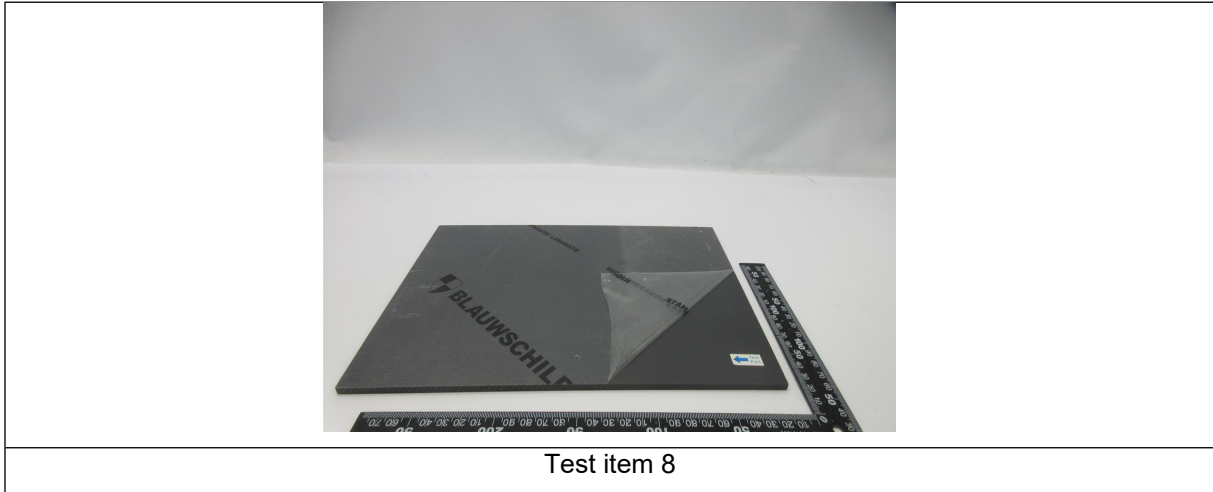
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Test Item 1: Bonding Strength

Sample Description: See photo

Test Method: EN 438-7:2005 Section 4.7 & ISO 13894-1:2000 Section 9

Test Condition:

Specimen: 50 mm×50 mm×6 mm

Bonding area: 1000 mm²

Testing speed: 5 mm/min

Test result:

| Test Item | Test Result |
|------------------|-------------|
| Bonding Strength | 2.2 MPa |

Note: The protected film of test specimens was removed before test.

Test Item 2: Flexural Tensile Strength

Sample Description: See photo

Test Method: EN 438-7:2005 Section 4.8 & EN ISO 178:2019 & EN 438-4:2005

Test condition:

Specimen: 120 mm×14.58 mm×6.09 mm

Support span: 96 mm

Testing speed: 2 mm/min

Test Results:

| Test Item | Test Result | Requirement in EN 438-6:2005 Table 3 | Conclusion |
|-------------------|-------------|--------------------------------------|------------|
| Flexural strength | 128 MPa | ≥ 80 MPa | Pass |
| Flexural modulus | 10100 MPa | ≥ 9000 MPa | Pass |

Note:

- All test specimens were cut from the sample.
- The protected film of test specimens was removed before test.



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Test Item 3: Thermal Shock Resistance

Sample Description: See photo

Test Method: EN 438-7:2005 Section 4.12 & EN 438-2:2005 Section 19 & EN ISO 178:2019

Test condition:

Specimen: 120 mm×15.93 mm×6.14 mm

Support span: 96 mm

Testing speed: 2 mm/min

Condition: ①80°C, 90%RH, 8h→②80°C, 16h→③80°C, 90%RH, 8h→④ -20°C, 16h→⑤80°C, 90%RH, 8h→⑥80°C, 16h→⑦ -20°C, 8h→⑧80°C, 16h→⑨80°C, 90%RH, 8h→⑩ -20°C, 16h→①~⑩ as a cycle, total 4 cycle→23°C, 50%RH, 24 h

Test Results:

| Test Item | Test Result | | Requirement in EN 438-6:2005 Table 3 | Conclusion |
|--------------------------|-----------------------------|----------|--------------------------------------|------------|
| Thermal Shock Resistance | Appearance | Rating 5 | ≥ Rating 4 | Pass |
| | Change in Flexural Strength | 0.90 | ≥ 0.80 | |
| | Change in Flexural Modulus | 1.05 | ≥ 0.80 | |

Note:

- All test specimens were cut from the sample.
- The protected film of test specimens was removed before test.
- Rating 5: No change.
- Rating is evaluated according to EN 438-2:2005 Section 29, with Rating 5 as the best and rating 1 as the worst.



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Test Item 4: Glue-line quality

Sample Description: See photo

Test Method: EN 438-7:2005 Section 4.13.4 & ISO 13894-1:2000 Section 8

Test Condition:

Specimen: 300 mm×100 mm×6 mm

Test result:

| Test Item | Test result: |
|-------------------|--------------|
| Glue-line quality | Rating 5 |

Note:

- Rating 5: Extremely difficult to completely remove laminate from substrate.
- Rating is evaluated according to ISO 13894-1:2000 Section 8, with Rating 5 as the best and rating 1 as the worst.
- The protected film of test specimens was removed before test.

Test Item 5: Resistance to elevated temperature

Sample Description: See photo

Test Method: EN 438-7:2005 Section 4.13.4 & ISO 13894-1:2000 Section 12

Test Condition:

Specimen: 300 mm×100 mm×6 mm

Condition: 70°C, 16 h→ 23°C, 50 %RH, 1 h

Test result:

| Test Item | Test result: |
|------------------------------------|--------------------|
| Resistance to elevated temperature | No visible defects |

Note: The protected film of test specimens was removed before test.



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Test Item 6: Resistance to Wet Conditions

Sample Description: See photo

Test Method: EN 438-7:2005 Section 4.13.4 & EN 438-2:2005 Section 15

Test Condition:

Specimen: 150 mm×150 mm×6 mm

Condition: Immersing in 65°C water for 48h →Immersing in distilled water for 15min

Test Result:

| Test Item | Test Result |
|------------------------------|--|
| Resistance to Wet Conditions | Moisture absorption: 3.2 % Appearance: Rating 5 |

Note:

1. The protected film of test specimens was removed before test.
2. Rating is evaluated according to EN 438-2:2005 Section 15 with Rating 5 as the best and rating 1 as the worst.



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Test Item 7: Thermal Resistance / Conductivity

Test Method: EN 438-7:2005 Clause 4.9 & EN 12664:2001 Heat Flow Meter Method

Test Condition:

Specimen: 300mm×300mm×6.2mm, 1pc

Density: about 1456kg/m³

Mean temperature: 23°C

Temperature difference: 10°C

Lab Environmental Condition: (23±2)°C, (50±5)%RH

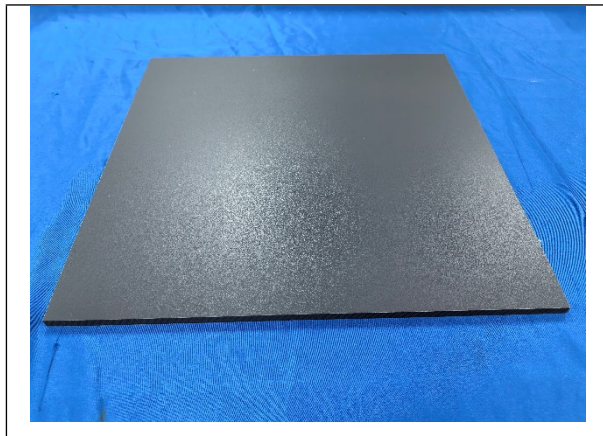
Test Result:

| Test Item | Test Result |
|----------------------|-----------------------------|
| Thermal Conductivity | 0.142 W/(m·K) |
| Thermal Resistance | 0.044 (m ² ·K)/W |

Note:

1. The test result can not be compared with other results obtained from different test conditions, and should not be cited to the use condition directly.
2. Tear off the protective film before testing.
3. * test project/method was carried out by subcontractors.

Specimen Photo(s):



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Test Item 8: EN 14041:2018 - Pentachlorophenol (PCP)

Sample Description: Black with brown board

Test Method: With reference to EN14041:2018 ANNEX B & EN12673:1999, analysis was performed by GC-MS.

Test Result:

| Test Item(s) | Limit | Unit(s) | MDL | 001 |
|------------------------|-------|---------|-----|-------------|
| Pentachlorophenol(PCP) | 5 | mg/kg | 1.0 | ND |
| Conclusion | | | | Pass |

Remarks:

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

Appendix information:

Unless otherwise stated, this report provides a declaration of conformity according to whether the test results are within the specified limits or specifications without considering the measurement uncertainty.

*****End of report*****



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